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(71) Applicant (for all designated States except US): **BUILD-MATE A/S** [DK/DK]; Lucernevej 11, Klokkeholm, DK-9320 Hjallerup (DK).

(72) Inventor; and
(75) Inventor/Applicant (for US only): **SIMMELSGAARD, Peter, Astrup** [DK/DK]; Ostervang 24, DK-5492 Visenbjerg (DK).

(74) Agent: **WALLS, Alan, James**; PO Box 223, Tadworth, Surrey KT20 5YF (GB).

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(54) Title: **MANUFACTURE OF MOULDED PAVING ELEMENTS**

(57) Abstract: A method for the production of a concrete article having a pattern on a surface thereof, comprising providing a mould having upstanding side walls, and a bottom surface which is patterned with a reverse image of the pattern desired on the surface of the article, introducing into the mould in contact with its patterned surface a first layer of concrete mix by either first introducing a layer of fluid binder slurry in contact with the said surface and applying on top of said slurry layer a layer of aggregate particles, or first introducing a layer of aggregate particles in contact with the said surface and applying on top of said aggregate layer a layer of fluid binder slurry, applying a second layer of concrete mix on top of the first layer, compacting the first and second layers of concrete mix in the mould to form the article in an uncured state, optionally separating the side walls of the mould from the uncured article, and demoulding the article after at least partial curing.



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